Identify as per dwg & Stock Location:

115

Packaging

Memo

0.00

4 13-10-24

Packaging

												DQA:	Dat	te:	•
NCR:	Yes	/ No				WORK ORDER NON-	COI	NFORM	NANCE / UP	DATE		•			
												QA Closed:	Dat	te:	
Work Orde	or.					DISPOSITION				AGAINST D	E	PARTMENT	PROCESS		
WOIK OIG	٠					Rework	7		Skid-tube	Crosstube			Water Jet	Γ	Engineering
Part N	Vo.					Scrap	1		Machining	Small Fab	1	Pro	d. Eng. Coor.		Quality
	•					Use-as-is		1	oforming	Finishing	٦		e/Packaging		Other
NCR I	No.					Work Order Update]		Large Fab	Composite			Supplier		
Root			<u> </u>		Descri	tion of work order update		Initial	Ac	tion	٦	Sign &			
Cause		Date	Step	Qty	C	or Non-conformance	Ct	nief Eng	Desc	ription		Date	Verificatio	n	QC Inspector
Doc/Data															
Equip/Tooling		:						i							
Operator													-		
Material															
Setup												;			
Other															
Process															
Supplier															
Training							Ì								
Unapproved															
							AUI	LT CATE	GORY						
Landi	ng (Gear				General		_							_
		Bending				Bend		Grain				Ovalized			Pressure/Forced
		Centre N	ot Concei	ntric to O/	/s	BOM/Route		Hardwa	re			Over/Under	tolerance		Temperature/Cure
		Cracks				Broken/Damaged	Г	Inspecti	on Incomplete			Part Incorred	ct		Weld
	Crushed/Crimped					Burrs		Instruct	ions Incomplete/	'Unclear		Part Lost/Mi	ssing		Wrong Stock Pulled
		Cuffs				Contamination		Mainte	nance			Part Moved	•		_
	Heat Treat				Countersink		Mislabe	led			Positioned V	Vrong			
		Inspectio	n Strip in	Tube		Cut Too Short	Г	Misread				Power Loss/	Surge		Other
	Ripples in Bend					Drill Holes		Offset				•	'		

Out of Calibration
Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish Folio

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Work Orde			*107325*									Page 2
Item ID: Revision ID: Item Name:	D2013-2 Mirror Brack	set RH, 205		Accept	*N90004	1 01	ററ	* s	etup	Start Stop		S1* S2*
Start Date: Required Date: Reference:	9/23/13 9/23/13	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item ID: Customer:							
Approvals:	Process P	lan:	Date:	Tooling: SPC (Y/N):	Date: Date:			R	lun	Start Stop		R1* R2*
Sequence ID/ Work Center II)	Operation Description OC21- Final Inspection	Work Order Release	Set Up/ Run Hours	Tool ID To		lan ode	Accept Qty	Reje Qty		Reject Number	Insp. Stamp

0.00

Memo

120

Quality Control

MC2 13-10-25

									DQA:	Date:	
NCR: Y	es / No				WORK ORDER NON-C	ONFOR	MANCE / UP	DATE			
									QA Closed:	Date:	
Work Order:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
WOIK OIGE	1.				Rework		Skid-tube	Crosstube]	Water Jet	Engineering
Part N	n.				Scrap		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
			···········	 -	Use-as-is	Ther	moforming	Finishing	4	re/Packaging	Other
NCR N	io.				Work Order Update		Large Fab	Composite	1	Supplier	1
									-		
Root				1	ption of work order update	Initial	1	tion	Sign &		
Cause	Date	Step	Qty	(or Non-conformance	Chief En	g Desc	ription	Date	Verification	QC Inspector
Doc/Data		1									
Equip/Tooling										ļ	
Operator											
Material											
Setup	_	}	Ì								
Other			1								
Process							1				
Supplier											
Training				Ì							
Unapproved											
					F	AULT CAT	EGORY				
Landir	ng Gear				General				_		-
	Bending				Bend	Grain			Ovalized		Pressure/Forced
	Centre Not Concentric to O/S			o/s	BOM/Route	Hardv	/are		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged	Inspec	tion Incomplete		Part Incorre	ct	Weld
				Burrs	Instru	ctions Incomplete/	/Unclear	Part Lost/M	issing	Wrong Stock Pulled	
	Cuffs			Γ	Contamination	Main	Maintenance				
	Heat Tre	eat			Countersink	Mislat	peled		Positioned V	V rong	
	Inspection Strip in Tube				Cut Too Short	Misread			Power Loss/	'Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio

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Picklist Print

September-23-13 11:48:01 AM

Work Order ID:

107325

Parent Item:

D2013-2

Parent Item Name:

Mirror Bracket RH, 205

Start Date: 9/23/13

Required Date: 9/23/13

Page 1

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP Rev:A New Issue 05-11-01 JLM

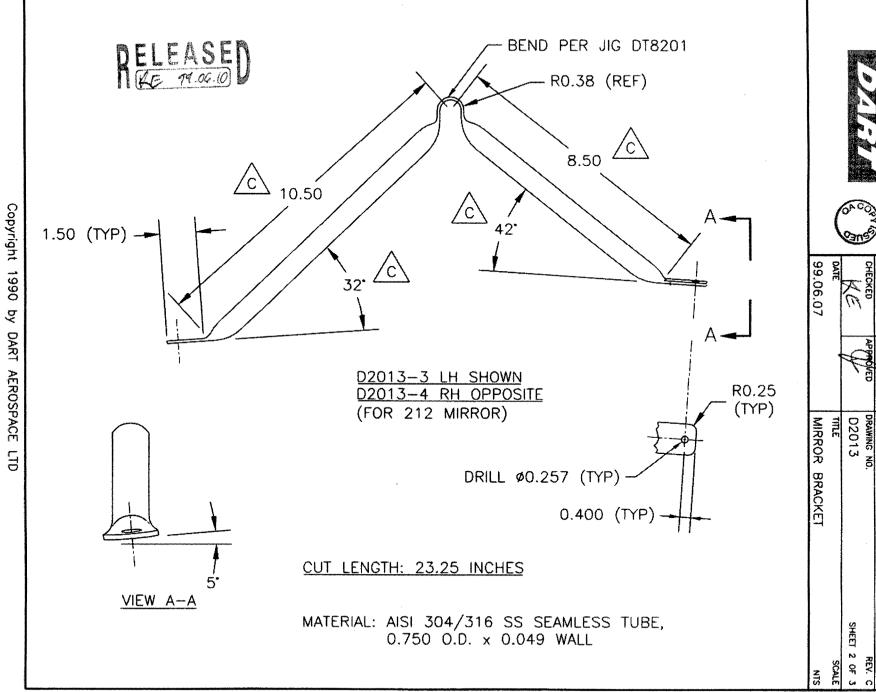
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	 ate	Status
M304TR0.750W.049		Purchased	No	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		100	f	491.8229	1.9473	8.199158	t in	1.14
304 RD Tube .750 x .049\	V										 <u>- </u>	1011

Location	Loc Qty	Loc Code	
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122468	0.0000325		
124768	55.31245		
125068	4.5664		
M126183	299.120001		/
M126349	119.523967		/\(\sum_\)\(\)

NCR: Yes / No	WORK ORDER NON-CONF	DQA ORMANCE / UPDATE	:Date:
Tren. Tes y tro	TOTAL ORDER HOLD COLL	QA Closed	: Date:
Work Order:	DISPOSITION	AGAINST DEPARTMENT	/PROCESS
work order.	Rework	Skid-tube Crosstube	Water let Fingineering

Part No.			Scrap Use-as-is		Machining Small Fab Thermoforming Finishing			ł	d. Eng. Coor. re/Packaging	Quality Other			
NCR No.			Work Order Update Large Fab Composite			-	1100/3101	Supplier					
Root				Descrip	otion of work order update		nitial	А	ction		Sign &		
Cause	Date	Step	Qty	0	r Non-conformance	Ch	ief Eng	Des	cription		Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling													
Operator													
Material													
Setup													
Other													
Process										•			
Supplier													
Training		į.				1			•				
Unapproved									.,				
						AUL	T CATE	GORY					
Landin	g Gear				General	_	1				1		7
	Bending			—	Bend	\vdash	Grain			<u></u>	Ovalized		Pressure/Forced
	Centre N	ot Conce	ntric to O/	/s	BOM/Route		Hardwa	re		┕	Over/Under	tolerance	Temperature/Cure
	Cracks			<u> </u>	Broken/Damaged	-	i '	ion Incomplete		\perp	Part Incorre	 	Weld
	Crushed/Crimped Burrs				\vdash	1	ions Incomplete	/Unclear	<u> </u>	Part Lost/Mi	ssing	Wrong Stock Pulled	
	Cuffs			<u> </u>	Contamination	_	Mainte				Part Moved		
	Heat Tre				Countersink	Mislabeled				<u> </u>	Positioned V	_	· .
		on Strip in	Tube		Cut Too Short	_	Misread	d			Power Loss/	Surge	Other
	Ripples i				Drill Holes	-	Offset						
			Extrusion		Drawing	<u></u>	1	Calibration					
		Sequence		<u> </u>	Finish		4	Sequence					
	Wave/T	wist in Tul	be		Folio		Outside	Dimensions					

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99.06.07

DRAWING NO. MIRROR BRACKET

SHEET 3 OF 3

RELEASE RE 19.06.10 BEND PER JIG DT8201 R0.38 (REF) 7.75 8.75 1.50 (TYP) 35 35° 95° D2013-5 LH SHOWN D2013-6 RH OPPOSITTE POSITION TUBE (FOR 204 MIRROR) OFFSET 5° IN JIG R0.25 DRILL Ø0.257 (TYP) (TYP)

VIEW A-A

Copyright 1990 by DART AEROSPACE LTD

CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE, 0.750 O.D. x 0.049 WALL

0.400 (TYP)

DART AEROSPACE LTD



Description: Miner Brack	RH 205	Work Order:	1147 325
Inspection Drawing:	Rev:	Part Number:	D2013-2

INSPECTION SHEET

					STILLI		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments]
1.50	7/-030	1.50	1/		Calp - 14	FF	
10.50	H 030	10.50	V		Tape 07	PF]
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38°	1/2"	. 400 1 35° 38°	V		22 61/11	FF	
Š.	1/20	50	U		Angle meler	Angle moter STAB.	1 d <u>-</u>
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Measured by: Sg	Checked By:	QC inspectory 9-89	Engineering Approval (if necessary):
Date (3/20/20	Date 13-10-24	Date 13 10 24	Date